

**676
Rotary
Harvesting Unit**

**John Deere Werke Zweibrücken
TM4528 (08NOV01)**

LITHO IN U.S.A.
ENGLISCH

Introduction

FOREWORD

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.



This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are divided in two parts: repair and operation and tests. Repair sections tell how to repair the components. Operation and tests sections help you identify the majority of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

Technical Manuals are concise guides for specific machines. They are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Fundamental service information is available from other sources covering basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes.

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All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

TM4528-19-08NOV01

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A John Deere ILLUSTRATION™ Manual

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manual**

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admin@servicemanualperfect.com**

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RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



DX,ALERT -19-03MAR93

T81389 -UN-07DEC68

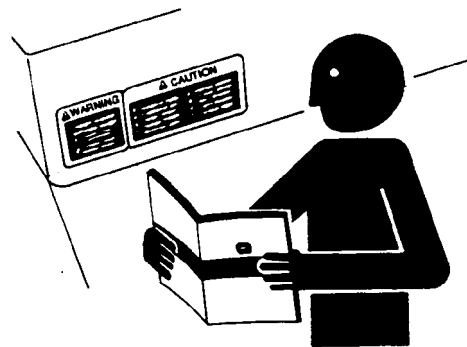
FOLLOW SAFETY INSTRUCTIONS

Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your John Deere dealer.

Learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.

If you do not understand any part of this manual and need assistance, contact your John Deere dealer.



DX,READ -19-03MAR93

T5201 -UN-23AUG88

UNDERSTAND SIGNAL WORDS

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.



DX,SIGNAL -19-03MAR93

TS187 -19-30SEP88

OBSERVE ROAD TRAFFIC REGULATIONS

Always observe local road traffic regulations when using public roads.



H28930 -UN-30JUN89

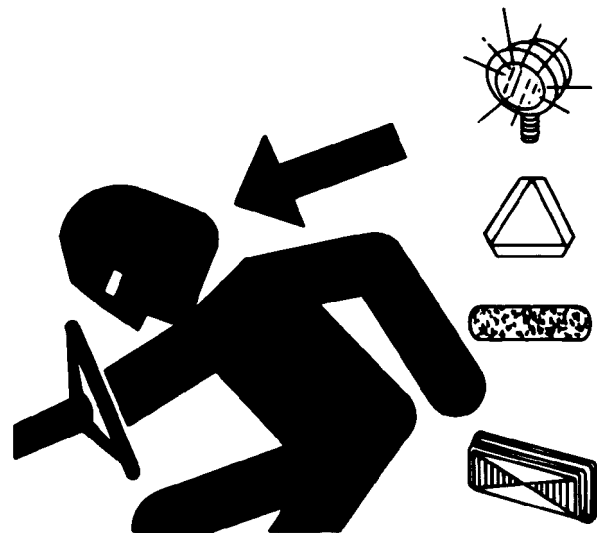
FX,ROAD -19-01MAY91

USE SAFETY LIGHTS AND DEVICES

Slow moving tractors, self-propelled equipment and towed implements or attachments can create a hazard when driven on public roads. They are difficult to see, especially at night. Avoid personal injury or death resulting from collision with a vehicle.

Whenever driving on public roads, use flashing warning lights and turn signal according to local regulation. To increase visibility, operate day and night with the lights and devices provided with your machine. For some equipment, install extra flashing warning lights.

Keep safety items in good condition. Replace missing or damaged items. An implement safety lighting kit is available from your John Deere dealer.



TSS61 -UN-12APR90

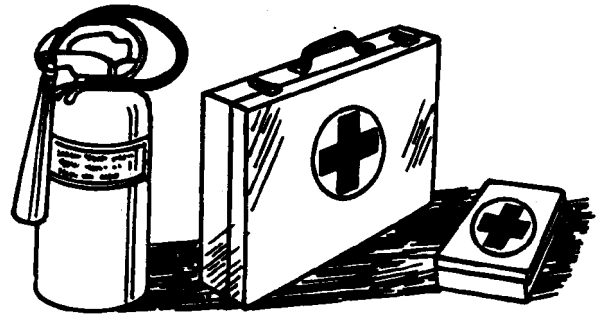
DX,FLASH -19-18AUG95

PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



DX,FIRE2 -19-03MAR93

TS291
-UN-23AUG88

STAY CLEAR OF HARVESTING UNITS

Due to their function, the cutting, gatherer and feed drums cannot all be completely shielded. Stay clear of these moving elements during operation. Always disengage main clutch, shut off engine and remove key before servicing or unclogging machine.



ES 118 704

ZX,CUT676 -19-01NOV94

ES118704
-UN-21MAR95

KEEP HANDS AWAY FROM KNIVES

Never attempt to clear obstructions in front of or on harvesting unit unless main clutch is disengaged, engine shut off and key removed.

Everyone must be clear of the forage harvester before starting the engine.



FX,KNIFE -19-21DEC90

TS254
-UN-23AUG88

STORE ATTACHMENTS SAFELY

Stored attachments such as dual wheels, cage wheels, and loaders can fall and cause serious injury or death.

Securely store attachments and implements to prevent falling. Keep playing children and bystanders away from storage area.



DX,STORE -19-03MAR93

TS219
-UN-23AUG88

PRACTICE SAFE MAINTENANCE

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.



DX,SERV -19-03MAR93

TS218 -UN-23AUG88

STAY CLEAR OF ROTATING DRIVELINES

Entanglement in rotating driveline can cause serious injury or death.

Keep tractor master shield and driveline shields in place at all times. Make sure rotating shields turn freely.

Wear close fitting clothing. Stop the engine and be sure PTO driveline is stopped before making adjustments, connections, or cleaning out PTO driven equipment.



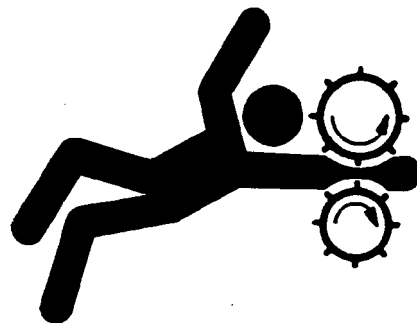
DX,PTO -19-22AUG95

TS1644 -UN-22AUG95

SERVICE MACHINES SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



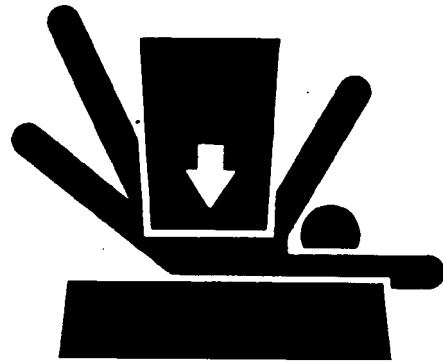
DX,LOOSE -19-04JUN90

TS528 -UN-23AUG88

SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



-UN-23AUG88

TS229

DX,LOWER -19-04JUN90

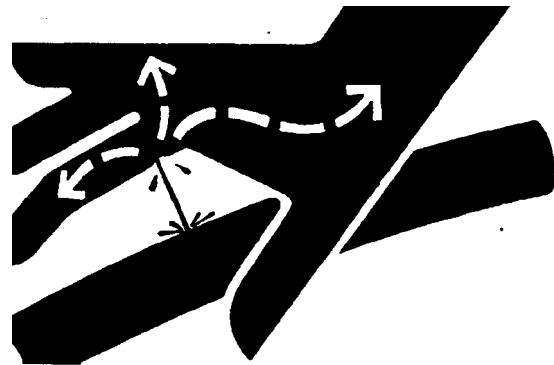
AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



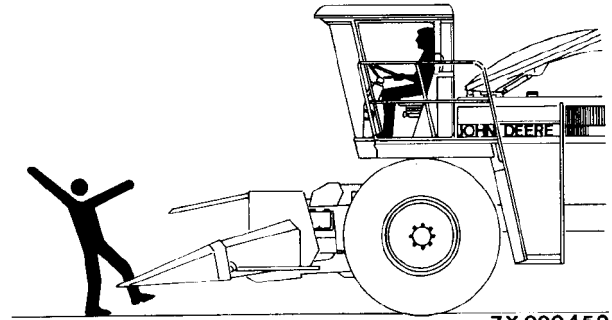
-UN-23AUG88

X9811

DX,FLUID -19-03MAR93

TRANSPORT WITH HARVESTING UNIT INSTALLED

Before driving forage harvester on public roads, harvesting unit must be raised and secured in this position. It must not, however, obstruct operator's view of the road. Remove crop dividers (if equipped) and install protective cover.

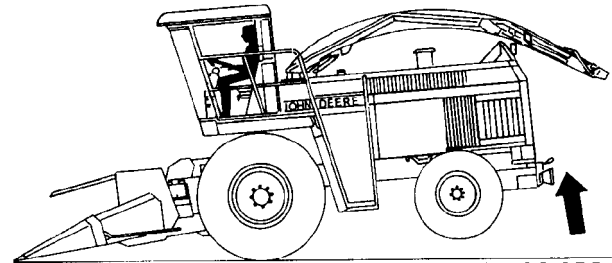


ZX,HEADER -19-04DEC90

-UN-03APR95
ZX000452

BALLASTING FOR SAFE GROUND CONTACT

Operating, steering and braking performance of forage harvester can be considerably affected by attachments which alter the center of gravity of the machine. To maintain safe ground contact, ballast the harvester at the rear end as necessary. Observe the maximum permissible axle loads and total weights.



ZX,WEIGHT -19-02OCT91

-UN-03APR95
ZX000453

REMOVE PAINT BEFORE WELDING OR HEATING

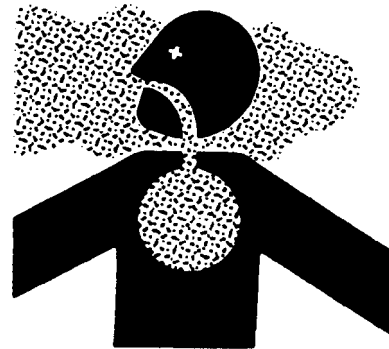
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



DX,PAINT -19-03MAR93

-UN-23AUG88
TS220

DISPOSE OF WASTE PROPERLY

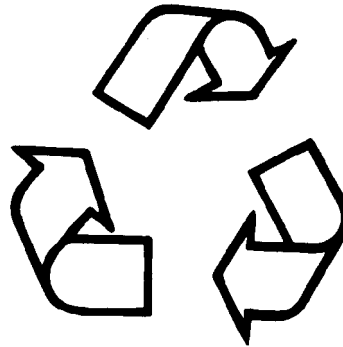
Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

Do not pour waste onto the ground, down a drain, or into any water source.

Air conditioning refrigerants escaping into the air can damage the Earth's atmosphere. Government regulations may require a certified air conditioning service center to recover and recycle used air conditioning refrigerants.

Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.

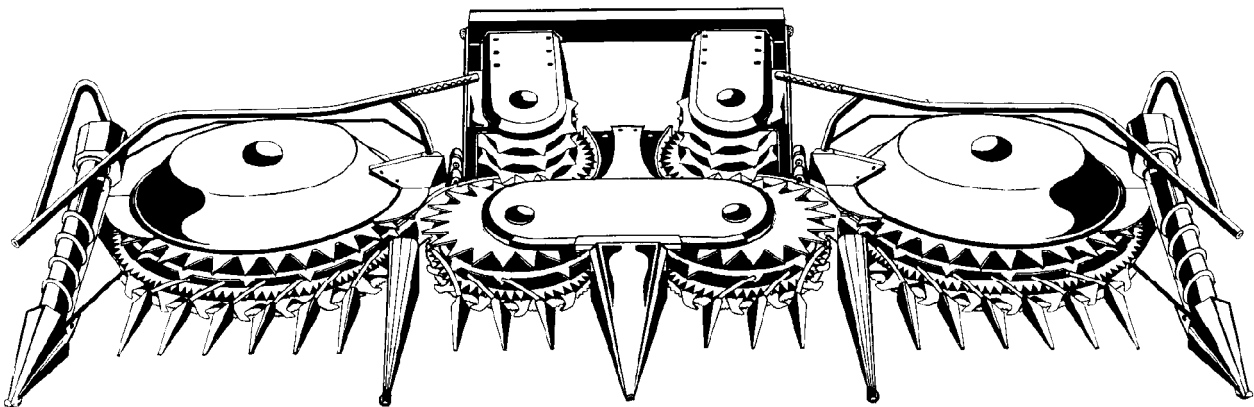


TS1133 -JUN-26NOV90

DX,DRAIN -19-03MAR93

Safety Information

676 ROTARY HARVESTING UNIT

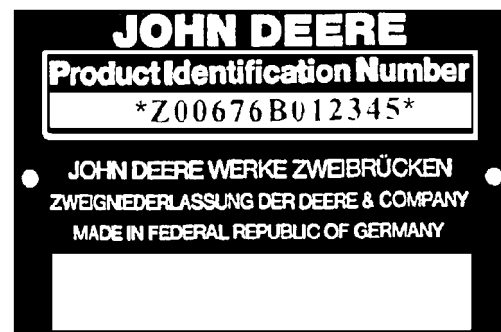


ZX005512
-UN-01AUG95

ZX,TMRHU6004109-19-07APR95

SERIAL NUMBER PLATE

The serial number plate is located at l.h. frame side.



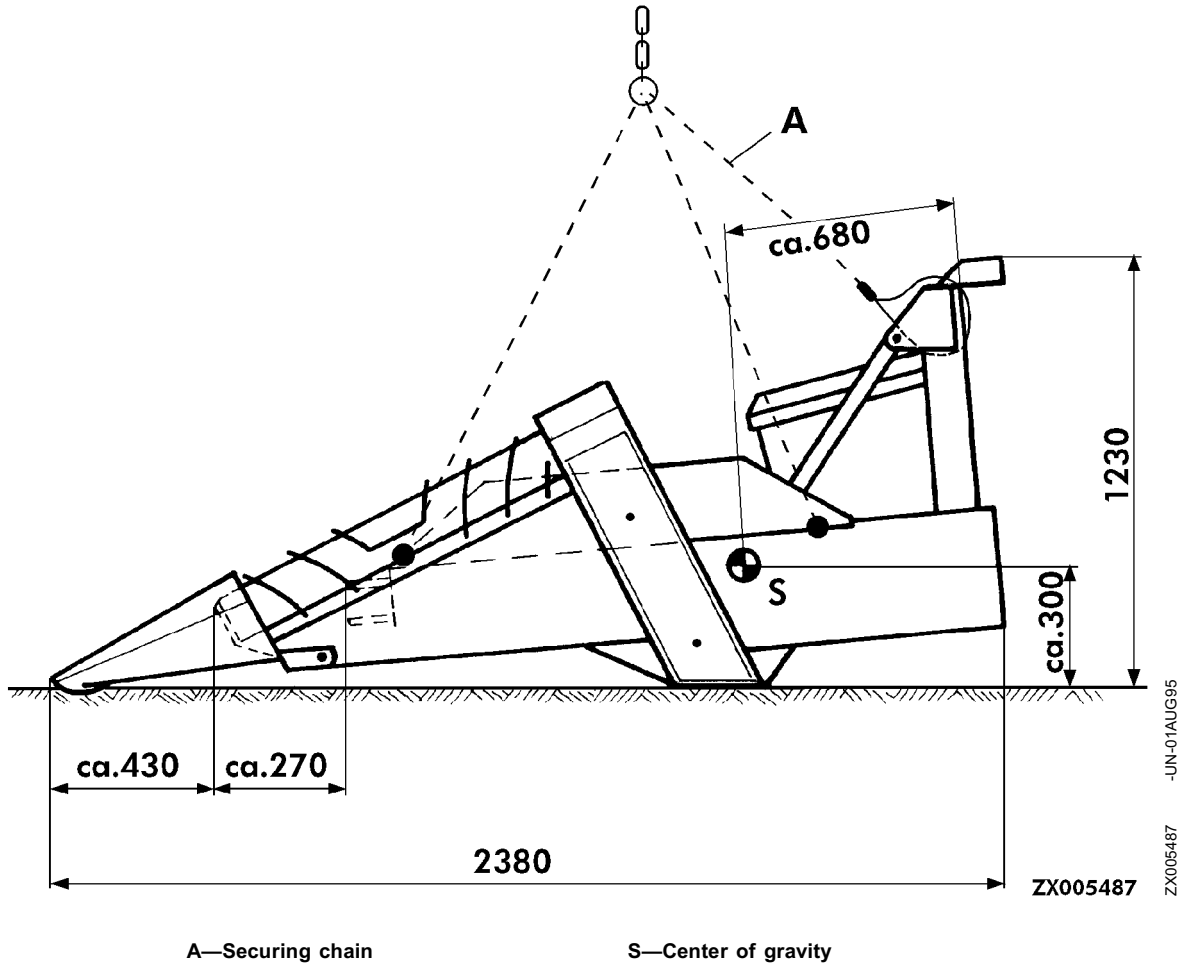
ZX005486
-UN-01AUG95

- Z - Zweibrücken factory code
- 676 - 4,5 m row-independent
- A - 5000 series self propelled forage harvesters
- B - 6000 series self propelled forage harvesters
- 012345 - individual serial number

ZX,TMRHU6004056-19-17MAR95

Specifications

DIMENSIONS AND ATTACHING POINTS



(Dimensions given in mm)

ZX,TMRHU6004057-19-17MAR95

Specifications

Operating speed	up to 20 km/h (12,43 mph)
Length	2,38 m (7 ft. 9.7 in.)
Total width	4,60 m (15 ft.)
Operating width	4,55 m (14 ft. 11.1 in.)
Transport width	2,47 m (8 ft. 1.3 in.)
Height	1,23 m (4 ft.)
Weight	1845 kg (4068 lb.)

ZX,TMRHU6004058-19-17MAR95

Specifications

Speeds

with 2330 rpm forage harvester engine speed:

- Harvesting unit drive shaft (with shift rod pulled out for slow speed) 390 rpm
- Large outer gatherer drums 20.6 rpm
- Knives on large outer gatherer drums 637 rpm
- Small inner gatherer drums 36 rpm
- Knives on small inner gatherer drums 1148 rpm
- Feed drums 54 rpm
- Torque of friction clutches in main drive 700 N·m (516 lb-ft)
- Torque of friction clutches on large outer gatherer drums 2600 N·m (1918 lb-ft)
- Torque of friction clutches on small inner gatherer drums 1400 N·m (1033 lb-ft)
- Torque of friction clutches on feed drums 1300 N·m (959 lb-ft)

ZX,TMRHU6004059-19-17MAR95

Mowing system

Row-independent cutting system with fast cutting rotors and overrun device in the transmission. Due to cutting rotors (toothed blades) with exchangeable segments the cutting width is 4,55 m (14 ft 11.1in.).

Material transport

A constant feeding process into the forage harvester is obtained by four slowly rotating gatherer drums. Two inclined feed drums ensure adequate bunching. Two mechanically driven rotating augers for extremely down corn.

Transport

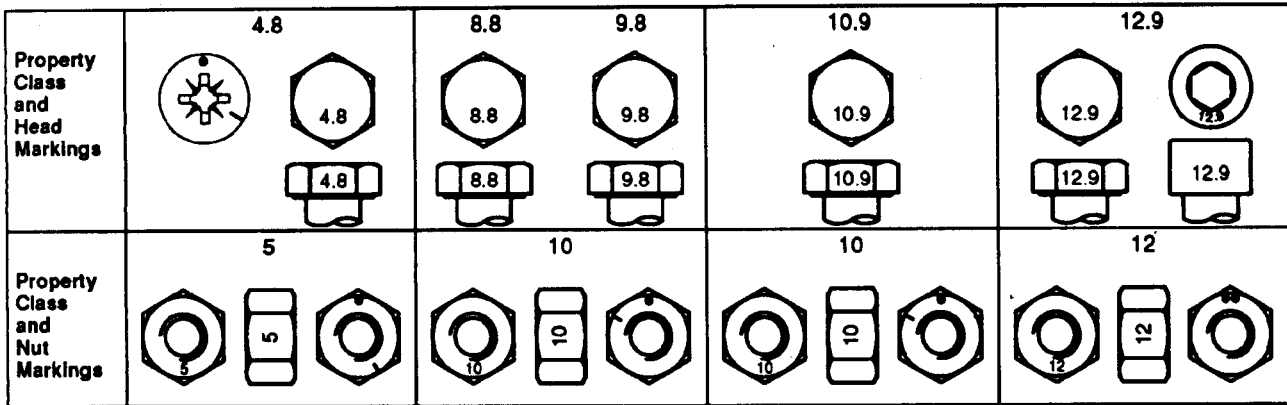
The outer sections of the harvesting unit are foldable hydraulically to the transport width of 2,47 m (8 ft 1.3 in.). The foldable safety guard is equipped with flashing lights and position lamps. The headlights have to be installed in a different position.

Transporting the harvesting unit on a trailer

If the harvesting unit is to be transported with folded outer units, an additional safety chain must be used which prevents the units from unfolding. Connect the chain only loosely.

ZX,TMRHU6004085-19-20MAR95

METRIC BOLT AND CAP SCREW TORQUE VALUES



-19-04MAR91
TS1163

Size	Class 4.8				Class 8.8 or 9.8				Class 10.9				Class 12.9			
	Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a		Lubricated ^a		Dry ^a	
	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft
M6	4.8	3.5	6	4.5	9	6.5	11	8.5	13	9.5	17	12	15	11.5	19	14.5
M8	12	8.5	15	11	22	16	28	20	32	24	40	30	37	28	47	35
M10	23	17	29	21	43	32	55	40	63	47	80	60	75	55	95	70
M12	40	29	50	37	75	55	95	70	110	80	140	105	130	95	165	120
M14	63	47	80	60	120	88	150	110	175	130	225	165	205	150	260	190
M16	100	73	125	92	190	140	240	175	275	200	350	255	320	240	400	300
M18	135	100	175	125	260	195	330	250	375	275	475	350	440	325	560	410
M20	190	140	240	180	375	275	475	350	530	400	675	500	625	460	800	580
M22	260	190	330	250	510	375	650	475	725	540	925	675	850	625	1075	800
M24	330	250	425	310	650	475	825	600	925	675	1150	850	1075	800	1350	1000
M27	490	360	625	450	950	700	1200	875	1350	1000	1700	1250	1600	1150	2000	1500
M30	675	490	850	625	1300	950	1650	1200	1850	1350	2300	1700	2150	1600	2700	2000
M33	900	675	1150	850	1750	1300	2200	1650	2500	1850	3150	2350	2900	2150	3700	2750
M36	1150	850	1450	1075	2250	1650	2850	2100	3200	2350	4050	3000	3750	2750	4750	3500

DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Make sure fasteners threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical property class.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of the dry torque shown in the chart, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

Fasteners should be replaced with the same or higher property class. If higher property class fasteners are used, these should only be tightened to the strength of the original.

^a "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication.